

## Section 1. Identification

**GHS product identifier** : Grease Master All Purpose Grease  
**Synonyms** : Grease ; CITGO<sup>®</sup> Material Code: 665408341  
**Code** : 665408341  
**MSDS #** : 665408341

**Supplier's details** : Master Chemical  
4635 Willow Drive  
Medina, MN 55340  
T 612-478-2360

**Emergency telephone number** : Technical Contact: (800) 248-4684  
Medical Emergency: (832) 486-4700  
CHEMTREC Emergency: (800) 424-9300  
(United States Only)

## Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

### GHS label elements

**Signal word** : Warning

**Hazard statements** : Injection under the skin can cause severe injury.  
Most damage occurs in the first few hours.  
Initial symptoms may be minimal.

### Precautionary statements

**General** : Avoid contact with eyes, skin and clothing. May be harmful if swallowed. IF IN EYES: Rinse cautiously with water for several minutes. IF SWALLOWED: Do NOT induce vomiting. After handling, always wash hands thoroughly with soap and water. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.

**Prevention** : Not applicable.

**Response** : Not applicable.

**Storage** : Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : Injection of petroleum hydrocarbons requires immediate medical attention

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Other means of identification** : Grease ; CITGO<sup>®</sup> Material Code: 665408341

### CAS number/other identifiers

**CAS number** : Not applicable.

## Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated heavy naphthenic	0 - 95	64742-52-5
calcium carbonate	1 - 5	471-34-1
Polymers	1 - 5	Proprietary

\* = Various    \*\* = Mixture    \*\*\* = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : Treat symptomatically and supportively.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

## Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
sulfur oxides  
phosphorus oxides  
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

**Bulk Storage Conditions:** Do not apply heat or flame to stockpiled material. Rotate stock to reduce the potential for hot spots. Do not store with oxidizers. Minimize dust creation by keeping material moist and/or covered.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Carbonic acid calcium salt	<b>OSHA PEL (United States, 2/2013).</b> TWA: 5 mg/m <sup>3</sup> 8 hours. Form: Respirable fraction TWA: 15 mg/m <sup>3</sup> 8 hours. Form: Total dust

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Safety glasses with side shields. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

- Physical state** : Solid. [Paste.]
- Color** : Dark amber to black
- Odor** : Petroleum.
- pH** : Not available.
- Boiling point/boiling range** : Not available.
- Flash point** : Open cup: >150°C (>302°F) [Estimated]
- Evaporation rate** : <1 (n-butyl acetate. = 1)
- Lower and upper explosive (flammable) limits** : Lower: 1%  
Upper: 7%
- Vapor pressure** : <0.0013 kPa (<0.01 mm Hg) [room temperature]
- Vapor density** : >10 [Air = 1]
- Relative density** : 0.97

## Section 9. Physical and chemical properties

Density lbs/gal	: Estimated 8.09 lbs/gal
Gravity, °API	: Estimated 14 @ 60 F
Solubility	: Insoluble in the following materials: cold water and hot water.
NLGI Grade	: 2

## Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Carbonic acid calcium salt Polymers	LD50 Oral	Rat	6450 mg/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary	: <b>Distillates (petroleum), hydrotreated heavy naphthenic:</b> Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. <b>Highly-refined mineral oils (petroleum):</b> Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested. <b>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated:</b> Practically non-irritating to eyes. Practically non-irritating to the skin. <b>Distillates (petroleum), hydrotreated heavy paraffinic:</b> Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. <b>Poly alpha olefins:</b> Potential mild skin irritant from repeated or prolonged exposures.
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## Section 11. Toxicological information

**molybdenum disulphide:** In general, insoluble compounds of molybdenum, such as molybdenum disulfide, exhibit a low order of toxicity. Molybdenum disulfide dust can cause eye, skin and respiratory tract irritation due to frictional action. Other effects of molybdenum disulfide dusts and mists are similar to those of nuisance particulates. In acute ingestion studies with rats and guinea pigs, no fatalities were reported when doses of molybdenum disulfide as high as 6.0 grams per kilogram of body weight. In a subchronic oral study, no signs of toxicity appeared in rats receiving molybdenum disulfide at 10 to 500 milligrams of molybdenum disulfide per animal per day. In an experimental study, guinea pigs were exposed to an average concentration of 286 milligrams of molybdenum disulfide dust per cubic meter for one hour per day, five days per week for five weeks. Of the 25 animals studied, one animal died within three days; the appearance of the other animals was normal.

**Natural graphite:** Laboratory studies have associated graphite with mild pulmonary fibrotic reactions when administered to rats by intratracheal injection. Numerous epidemiological studies performed in the mining, milling and carbon electrode manufacturing industries have associated a form of pneumoconiosis with overexposure to both synthetic and natural graphite. These data are not expected to be relevant to graphic used in a grease or oil matrix.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Carbonic acid calcium salt	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Mild irritant	Rabbit	-		-
	Respiratory - Irritant	Rabbit	-		-
Polymers	Respiratory - Irritant	Rabbit	-	-	-
	Respiratory - Mild irritant	Human	-	-	-

**Skin** : No additional information.

**Eyes** : No additional information.

**Respiratory** : No additional information.

### Sensitization

**Skin** : No additional information.

**Respiratory** : No additional information.

### Mutagenicity

**Conclusion/Summary** : No additional information.

### Carcinogenicity

**Conclusion/Summary** : No additional information.

### Reproductive toxicity

**Conclusion/Summary** : No additional information.

### Teratogenicity

**Conclusion/Summary** : No additional information.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Name	Result
Butene, homopolymer (products derived from either/or But-1-ene/ But-2-ene)	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Routes of entry anticipated: Dermal.

## Section 11. Toxicological information

### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Potential chronic health effects

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Carbonic acid calcium salt	Acute LC50 56000 ppm Fresh water Chronic NOEC 61 mg/g Fresh water	Fish - Gambusia affinis - Adult Fish - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	96 hours 28 days

**Conclusion/Summary** : Not available.

### Persistence and degradability

**Conclusion/Summary** : Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Butene, homopolymer (products derived from either/ or But-1-ene/But-2-ene)	7.6 to 7.8	314 to 1882	high

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not available.	Not available.
UN proper shipping name	-	Not available.	Not available.
Transport hazard class(es)	-	Not available.	Not available.
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

**Oil:** The product(s) represented by this MSDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**U.S. Federal regulations** : **United States inventory (TSCA 8b):** All components are listed or exempted.  
**Clean Water Act (CWA) 307:** Antimony & Antimony Compounds; Naphthenic acids, zinc salts; zinc neodecanoate  
**Clean Water Act (CWA) 311:** Xylenes, mixed isomers; maleic anhydride  
 This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.



## Section 15. Regulatory information

### SARA 302/304

#### Composition/information on ingredients

SARA 304 RQ : Not applicable.

### SARA 311/312

Classification : Not applicable.

#### Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
calcium carbonate	No.	No.	No.	Yes.	No.
Polymers	No.	No.	No.	Yes.	No.

### State regulations

**Massachusetts** : The following components are listed: molybdenum disulphide; molybdenum disulphide

**New York** : The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)

**New Jersey** : The following components are listed: Petroleum Oil (Grease)

**Pennsylvania** : The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)

### California Prop. 65

**WARNING:** This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

**WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
N-Methyl-2-Pyrrolidone	<0.01	No.	Yes.	No.	3200 µg/day (inhalation)
Cumene	<0.001	Yes.	No.	No.	No.

### International regulations

- International lists** :
- Australia inventory (AICS):** At least one component is not listed.
  - China inventory (IECSC):** At least one component is not listed.
  - Japan inventory:** At least one component is not listed.
  - Korea inventory:** At least one component is not listed.
  - Malaysia Inventory (EHS Register):** Not determined.
  - New Zealand Inventory of Chemicals (NZIoC):** At least one component is not listed.
  - Philippines inventory (PICCS):** At least one component is not listed.
  - Taiwan inventory (CSNN):** Not determined.
- Canada inventory** : All components are listed or exempted.
- EU Inventory** : At least one component is not listed.
- WHMIS (Canada)** : Not controlled under WHMIS (Canada).

## Section 16. Other information

### National Fire Protection Association (U.S.A.)



## Section 16. Other information

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### History

**Date of issue/Date of revision** : 3/24/2015.

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
UN = United Nations

### Notice to reader

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